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5125545

D3407-1
Job Sheet 184291



Part No: D3407-1

Job Qty: 30 ea

Part Name: Stem



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/4/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP Rev:A 05.10.18 New issue KJ/EC IPP Rev:B Now on Doosan 08-05-14 JLM Verified By:DD IPP Rev:C 08-08-12 revE as per dwg (ecn 08-507) DD verified by:EC IPP REV:D 17.11.02 AS PER DWG REV.G DD
VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Machining-2		
100	Doosan	30 pcs	10/19/18	10/19/18	0.00	12.05	Doosan		
110	QC	30 pcs	10/19/18	10/19/18	0.00	0.00	QC2 Machining-2		
120	QC	30 pcs	10/19/18	10/19/18	0.00	0.00	QC8 Machining-2		
130	Packaging	30 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-1		
140	QC21-SA	30 Ea	10/19/18	10/19/18	0.00	0.00	QC21		

Part Op 100 - 1-Turn as per Folio FA596 Rev: ____ & Dwg D3407 Rev: ____ Mill slot width at max tolerance .260"
Descriptions: 130 - LOCATION: WA001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-R0.750	17-4 Round Bar .750	13.7700 ft (489 ea)	90-Start up Operation	5080894 5072723

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-R0.750	14	24	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Tow Ring	0.063Inches ± 0.010	0.073 0.053		0066
2	Tow Ring	0.26520inches + 0.00160 - 0.00170	0.26680 0.26350	1/4-28 UNF	264 wide dia
3	Tow Ring	0.24575inches ± 0.00325	0.24900 0.24250	Major □	247
4	Tow Ring	0.625Inches ± 0.010	0.635 0.615		6245
5	Tow Ring	0.363Inches ± 0.010	0.373 0.353		3625
6	Tow Ring	0.750Inches ± 0.010	0.760		7495

647

647

			0.740	
7	Tow Ring	0.100Inches $\pm$ 0.010	0.110 0.090	Radius R.10
8	Tow Ring	0.470Inches $\pm$ 0.010	0.480 0.460	.4705
9	Tow Ring	0.500Inches $\pm$ 0.010	0.510 0.490	.4965
10	Tow Ring	3.25inches $\pm$ 0.01	3.26 3.24	3.256
11	Tow Ring	4.250Inches + 0.000 - 0.010	4.250 4.240	4.244
12	Tow Ring	5.270Inches $\pm$ 0.010	5.280 5.260	5.2695
13	Tow Ring	0.150Inches $\pm$ 0.010	0.160 0.140	.152
14	Tow Ring	0.550Inches $\pm$ 0.010	0.560 0.540	.555
15	Tow Ring	0.625Inches $\pm$ 0.010	0.635 0.615	.627
16	Tow Ring	0.250Inches + 0.010 - 0.000	0.260 0.250	.256

Plex 10/4/18 3:03 PM Dart.lajeunesse.marie

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Container No: S125545



Part: D3407-1

Job No: 184291

Serial No/Batch: S125545

Revision: G

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/07/18